

C09-M-105/RAC-105

3043

BOARD DIPLOMA EXAMINATION, (C-09) OCT/NOV-2015 DME-FIRST YEAR EXAMINATION

WORKSHOP TECHNOLOGY

Time: 3 hours [Total Marks: 80

PART—A

3×10=30

Instructions: (1) Answer **all** questions.

- (2) Each question carries three marks.
- (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
- **1.** What is metal forming? What are the two types of metal forming process?
- 2. List out any six holding tools used in carpentry.
- **3.** State the differences between tapping and dieing.
- **4.** Sketch hot drawing or cupping operation.
- **5.** List any six sheet metal operations.
- **6.** List out any six hand moulding tools used in foundry.
- **7.** What is the purpose of trowel? List different types of trowels.

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- 8. Briefly explain colour codes for pattern.
- 9. How drilling machines are classified?
- 10. What are the disadvantages of cold working processes?

PART—B

 $10 \times 5 = 50$

Instructions: (1) Answer any **five** questions.

- (2) Each question carries ten marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- **11.** Briefly explain Ratchet brace and wheel brace with neat sketches.
- **12.** (a) Sketch and describe a universal scribing block.
 - (b) Sketch and describe a V-block.
- **13.** (a) List out all smith operations and explain any two with neat sketches.
 - (b) Briefly describe open fire and stock fire in forging.
- **14.** Draw neat sketches of any five types of stakes used in sheet metal shop and explain about them.
- **15.** Explain CO₂ process and state its advantages and limitations.
- **16.** (a) Draw a neat sketch of twist drill, show various parts.
 - (b) List various materials used for drills.
- **17.** (a) Draw a neat sketch of a vertical band saw and label the parts.
 - (b) Describe the principle of reciprocating saw.
- **18.** Describe the following cold working processes :
 - (a) Rolling
 - (b) Drawing
 - (c) Bending
 - (d) Squeezing

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