

C09-M-604

3782

BOARD DIPLOMA EXAMINATION, (C-09) OCT/NOV-2016 DME-SIXTH SEMESTER EXAMINATION

CAD/CAM

Time: 3 hours [Total Marks: 80

PART—A

 $3 \times 10 = 30$

Instructions: (1) Answer all questions.

- (2) Each question carries three marks.
- (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
- 1. Write three benefits of CAD.
- 2. Write the types of output devices.
- **3.** Write the types of display devices.
- 4. Distinguish between CNC and DNC system.
- **5.** What is a machining centre?
- **6.** What is a spindle drive? Write the types of spindle drives.
- **7.** Write the M-codes for the followings:
 - (a) Program stop
 - (b) Spindle start (clockwise)
 - (c) Spindle stop

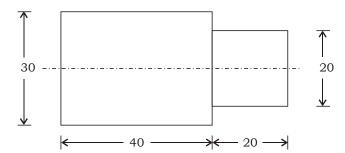
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10.	Wr	ite the advantages of CIMS.	
		PART—B 10)×5=50
Inst	ruct	tions: (1) Answer any five questions.	
		(2) Each question carries ten marks.	
		(3) Answers should be comprehensive and the conformal valuation is the content but not the length answer.	
11.	(a)	What is AUTOCAD? What is its importance as a C software?	AD 5
	(b)	Explain the salient features of AUTOCAD.	5
12.	_	plain various phases in computer aided design process ng line diagram.	by
13.	(a)	Explain the working principle of CNC machine with a blo diagram.	ock 5
	(b)	Explain briefly about CNC turning centre with a n sketch.	eat 5
14.	(a)	Describe with a neat sketch the working of recirculat ball screw.	ing 5
	(b)	Write the advantages of using recirculating ball screws CNC machines.	in 5
15.	(a)	Write the differences between manual part programm and computer aided part programming.	ing 5
	(b)	Write the procedure involved in computer aided programming.	art 5
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8. Define interpolation. Write the types of interpolation.

9. Write the advantages of CNC CMM.

16. Write the part program for the component as shown in the figure below:



Dimensions are in mm

Parameters are cutting speed = 600 r.p.m.

Feed = 150 mm/min

Depth of cut = 2 mm.

17. Draw the FMS layout and explain function of each component.

18. (a) Write the various types of end effectors and explain them briefly.

5 (b) Write the industrial applications of robot.

5

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