

Code No: 115AJ

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD****B.Tech III Year I Semester Examinations, November/December - 2016****ENGINEERING METROLOGY****(Mechanical Engineering)****Time: 3 hours****Max. Marks: 75****Note:** This question paper contains two parts A and B.

Part A is compulsory which carries 25 marks. Answer all questions in Part A. Part B consists of 5 Units. Answer any one full question from each unit. Each question carries 10 marks and may have a, b, c as sub questions.

**PART - A****(25 Marks)**

- 1.a) Why is unilateral tolerance preferred over bilateral tolerance? Explain in detail. [2]
- b) Why it is necessary to give tolerance in engineering dimensions. [3]
- c) Distinguish between measuring instrument and a gauge. [2]
- d) Explain the working principle of measurement of angles using spirit levels. [3]
- e) What is optical flat? [2]
- f) Name the various types of interferometers. [3]
- g) Define the principle of Talysurf instrument. [2]
- h) What are the reasons for controlling the surface texture? [3]
- i) Distinguish the comparator and gauge. [2]
- j) List out the various characteristics of comparator. [3]

**PART - B****(50 Marks)**

- 2.a) What are the advantages of interchangeability?
- b) Explain briefly the difference between the interchangeable manufacturing and selective assembly. [5+5]

**OR**

- 3.a) What are the different types of fits and explain with neat sketches?
- b) A shaft with a nominal size of 42 mm is fitted with an inner ring. The fitting condition is K5/h6.
  - i) Determine the type of fit between the shaft and the hole.
  - ii) Mention, whether it is a hole-based or a shaft-based. [5+5]

- 4.a) State the Taylor's principle for the design of limit gauges.
- b) Write a short note on the various aspects for deciding the limits on the limit gauges. [5+5]

**OR**

5. Design the general type of GO and NO-GO gauge for components having 20H7/f8 fit.  $I = \text{Microns} = 0.45 (D/1/3) + 0.001D$ , upper deviation of "f" shaft =  $-5.5D/0.41$ , 20 mm falls from the diameter step of 18-30, IT7=16i, IT8=25i, wear allowance = 10% of gauge tolerance. [10]

6. What are the methods used for measuring the flatness and explain with neat sketches. [10]

**OR**

7.a) Explain optical flat types and its limitations.

b) With a neat sketch explain the working of optical flat. [5+5]

8.a) Define the principle of Profilograph instrument.

b) Explain the working of Profilograph surface roughness instrument. [5+5]

**OR**

9. What are the inspection methods used for measurement of surface finish. Explain in detail. [10]

10.a) Distinguish between mechanical comparator and electrical comparator.

b) Explain the construction and working of pneumatic comparator. [5+5]

**OR**

11.a) Describe briefly Coordinating Measuring Machine (CMM).

b) State the advantages and applications of CMM. [5+5]

---ooOoo---